

# Cascade's TURNALOAD™ handles a wide variety of load inverting and rotating tasks.

# For load inverting, rotating and pallet-to-pallet transfers.

### **APPLICATIONS**

Cascade's TURNALOAD™ allows for bale spinning and knifing between loads of scrap bales. It also transfers loads rapidly from captive "in-house" pallets to less expensive shipping pallets, or to customer pallets. The TURNALOAD™ can be used to invert products susceptible to sedimentation as well as dumping bins and tote boxes. Substantially increases productivity by reducing or eliminating the manual labor involved with load inversion.

# **FEATURES**

### Rugged, Lightweight Construction

- I-beam arm bars have the strength of much bulkier square and round arm bars without the weight.
- The aluminum channels are bolted to two steel plates, forming a strong, rigid frame that resists flexing.
- The nylon arm bearings are locked inside the aluminum channels to protect them from damage.
- Modular, bolt-together construction makes parts replacement fast and economical.
- Heavy duty rotator with 360° of continuous rotation.

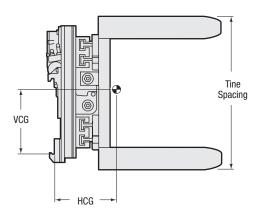
### **OPTIONS**

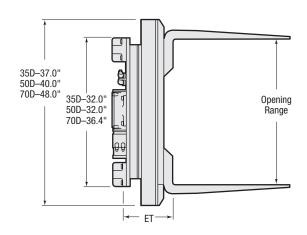
- Side stabilizer for inverting loads that are not bound together.
- 180° rotation stop group used when the load is repeatedly rotated in the same 180° cycle and a permanent rotation stop point is desired.
- Flow dividers continually adjust hydraulic flow to equalize arm speed.
- Special extended opening and narrow closing ranges.





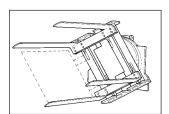
The TURNALOAD™ is ideal for transferring loads from inhouse pallets to shipping pallets or customer pallets.





| Capacity @<br>24" (600 mm)<br>Load Center | Opening<br>Range | Catalog @<br>Order No. @ | Mtg. Class | Mtg. Angle | Tine Size ①     | Tine<br>Spacing ① | Weight  |       | Effective<br>Thickness | Horizontal<br>Ctr. of Gravity | Vertical<br>Ctr. of Gravity |
|---|------------------|--------------------------|------------|------------|-----------------|-------------------|---------|-------|------------------------|-------------------------------|-----------------------------|
| lbs kg                                    |                  |                          |            |            |                 | OTO               | lbs     | kg    | ET                     | HCG                           | VCG                         |
| 3,500 1,590                               | 28.1"-77.3"      | 35D-TAL                  | II         | 0°         | 1.5" x 5" x 48" | 34"               | 1,460   | 663   | 11.4"                  | 12.8"                         | 10.4"                       |
| 5,000 2,270                               | 30.3"-83.3"      | 50D-TAL                  | II         | 0°         | 2" x 5" x 48"   | 35"               | 1,655   | 751   | 12.0"                  | 10.1"                         | 13.2"                       |
| 5,000 2,270                               | 30.3"-83.3"      | 50D-TAL                  | III        | 0°         | 2" x 5" x 48"   | 35"               | 1,695   | 770   | 13.6"                  | 10.3"                         | 13.2"                       |
| 7,000 3,180                               | 30.6"-91.0"      | 70D-TAL                  | III        | 0°         | 2" x 6" x 48"   | 35"               | 2,460 1 | 1,117 | 12.7"                  | 13.7"                         | 15.6"                       |
| 7,000 3,180                               | 30.6"-91.0"      | 70D-TAL                  | IV         | 0°         | 2" x 6" x 48"   | 35"               | 2,580 1 | 1,171 | 15.0"                  | 15.2"                         | 14.8"                       |

- ① Specifications noted are for the Turnaload model for plywood handling. Many variations in clamp size, opening range and degree of rotation, as well as arm size, are available. Consult Cascade for specifications on the Turnaload best suited for your requirements.
- ② Turnaload clamps are built to order. When ordering please specify:
  - "Transfer To" and "Transfer From," pallet size, material and construction.
  - Material to be handled and how to be packaged.
  - Load weight and size (H x W x L).
  - Bottom arm shut off standard. Top arm shut off or both arms moveable available
- Side Stabilizer may be required when rotating bagged products or other slick materials. Consult Cascade for details.



**Fixed or Hydraulic Side Stabilizers** available. Consult Cascade.

# **INSTALLATION KIT**

| Catalog Order No. |  |
|-------------------|--|
| 672442            |  |

# **HYDRAULIC FLOW AND PRESSURE**

| Model     | Minimum | Recommended | Maximum | Max. Pressure |
|-----------|---------|-------------|---------|---------------|
| 35D & 50D | 5 GPM   | 10 GPM      | 12 GPM  | 2,300 PSI     |
| 70D       | 7 GPM   | 12 GPM      | 18 GPM  | 2,300 PSI     |

### **HYDRAULIC FUNCTIONS**

| Hydraulic | Truck Auxiliary |
|-----------|-----------------|
| Functions | Valves Required |
| 2         | 2               |

# **ROTATOR SPECIFICATIONS**

| Model     | <b>Rotator Speed</b> | <b>Rotator Torque</b>        |  |  |
|-----------|----------------------|------------------------------|--|--|
| 35D & 50D | 5.2 RPM @ 15 GPM     | 75,000 Inch-Lbs. @ 2,000 PSI |  |  |
| 70D       | 4.0 RPM @ 15 GPM     | 90,000 Inch-Lbs. @ 2,000 PSI |  |  |

# **MOUNTING CLASS INFORMATION**

| Mounting Class | Truck Capacity     |
|----------------|--------------------|
| II             | 2,000-5,500 lbs.   |
| III            | 6,000-10,000 lbs.  |
| IV             | 10,001-17,500 lbs. |

